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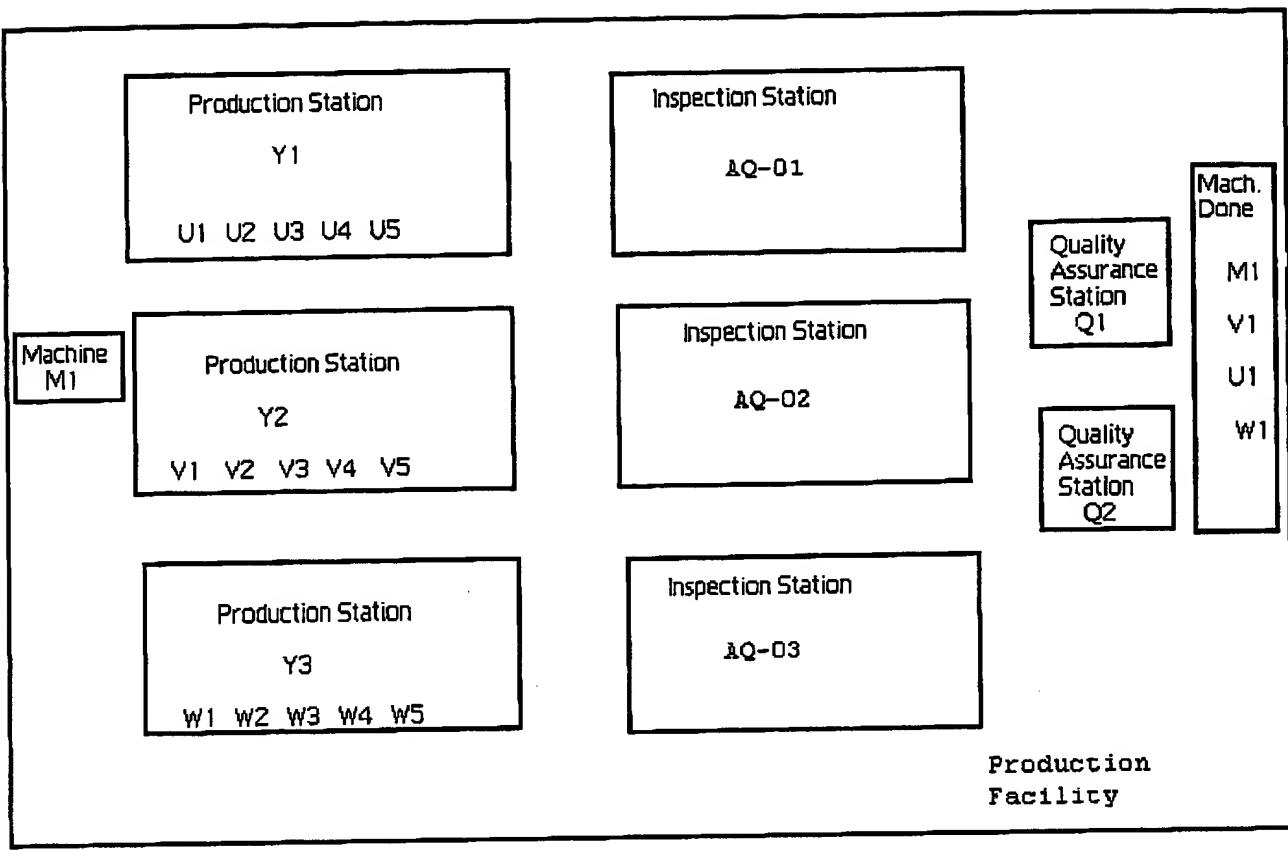


Figure 1

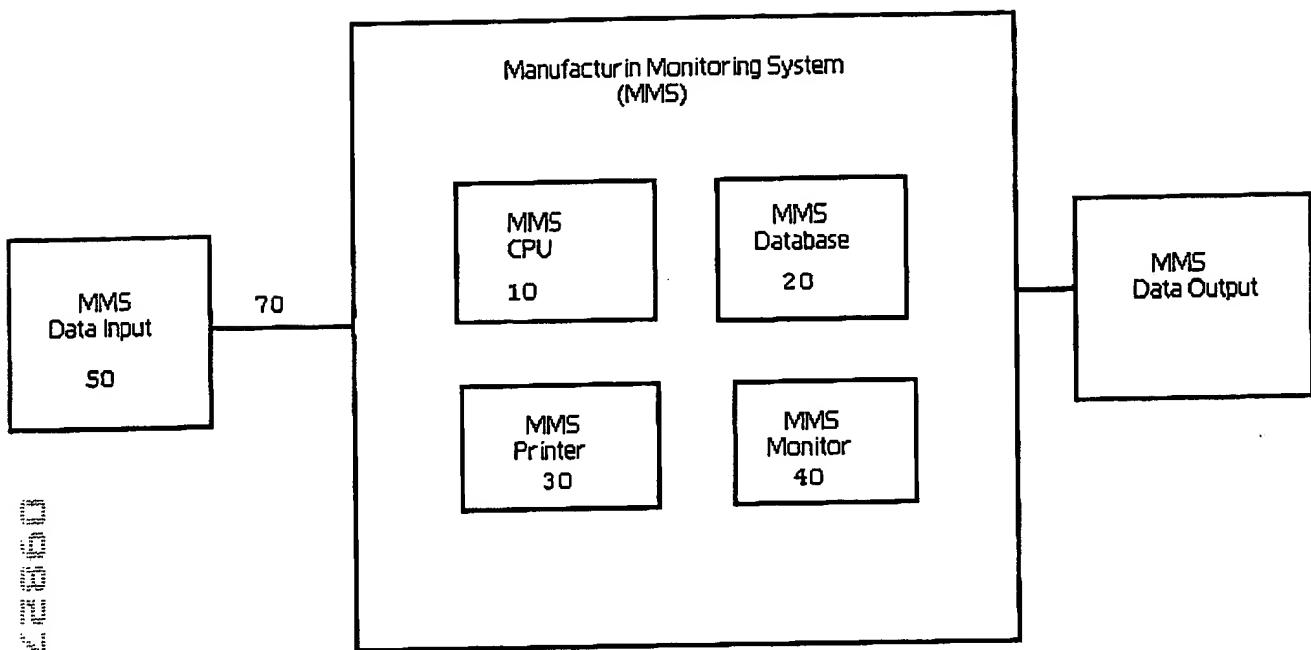


Figure 2

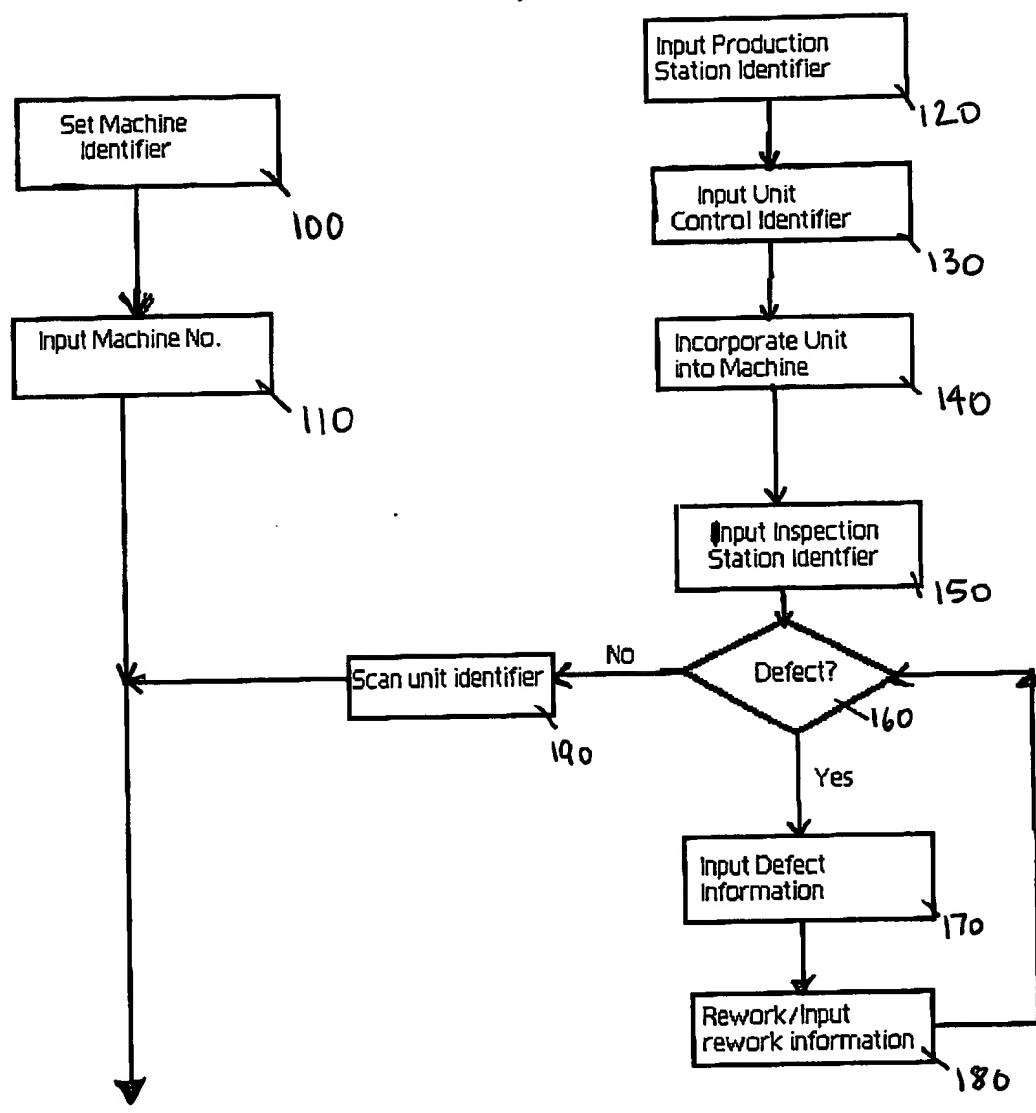


Figure 3.

SCANNED, # 12

FIGURE - 3A

Serial No	Date	Month
Machine No	5/31/00	May-00
<input checked="" type="checkbox"/> Print Out Travel	<input type="checkbox"/> List All QA Inspect.	
<input type="checkbox"/> Inspection Date	<input type="checkbox"/> Employee #	<input type="checkbox"/> Detect Time
<input type="checkbox"/> QA Insp. Name	<input type="checkbox"/> Grade	<input type="checkbox"/> Note
Alicia - 00073	Responsible	191
Ellen - 02120	<input type="checkbox"/> Repair	192
Em - 01945	<input type="checkbox"/> Test Time	193
Heriberto - 00369	<input type="checkbox"/> 0 **	194
Rita - 00406	<input type="checkbox"/> Test Date	195
Puosa - 02365	<input type="checkbox"/> Test Result	196
Socorro - 00461	<input type="checkbox"/> Test Date	197
Victor - 04508	<input type="checkbox"/> Test Result	198
<input type="checkbox"/> Log on	<input type="checkbox"/> Test Time	199
<input type="checkbox"/> Log off	<input type="checkbox"/> Test Date	199
<input type="checkbox"/> Exit	<input type="checkbox"/> Test Result	

SCANNED, # 12

A229-17

120V-60Hz

Ricoh

Aficio 650

Traveler - Machine Record

Machine Number	Machine Serial #	RAF CODE NUMBER
2299110042		229910042
AU-01 Scanner Unit No.	Scanner Unit No.	111109115749 AM
AU-02 Duplex Unit No.	Duplex Unit No.	111109115749 AM
AU-03 Fuser Unit No.	Fuser Unit No.	111109115749 AM
AU-04 Hard Cover Unit No.	Hard Cover Unit No.	111109115749 AM
AQ-01 Power Supply Assembly #	Power Supply Assembly #	111109115749 AM
AQ-02 Fan Motor Assembly #	Fan Motor Assembly #	111109115749 AM
AQ-03 Belts and Ties	Belts and Ties	111109115749 AM
AQ-04 Left Top Tote	Left Top Tote	111109115749 AM
AQ-05 Right Top Tote	Right Top Tote	111109115749 AM
AQ-06 Grand Total	Grand Total	111109115749 AM

200

210

220

230

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250

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310

320

330

340

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360

370

380

390

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410

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1080

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1100

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3000

3010

3020

SCANNED, # 12

Current Data (From Last Working Day 4:00 PM to Today 4:30 PM)

QC Stations	X	X	Q'ty Rate
AQ-01	14	88	0.159
AQ-02	6	87	0.069
AQ-03	6	85	0.071
AQ-04	0	85	0
AQ-05	2	83	0.024
AQ-06	0	86	0
AQ-07	2	85	0.024
AQ-08	3	84	0.036
AQ-09	1	84	0.012
AQ-10	1	84	0.012
AU-01	2	88	0.023
AU-02	3	76	0.04
AU-03	3	75	0.04

Prod Main	22	0.262
Prod Sub	6	0.072
All Models	J-7	4 0.048
Total Defect	44	~ 400
N/C Defect	1	~ 390
Insp Q'ty	84	
Failure Rate	0.513	
Refresh to Latest Data		
No Info	0	0
Others	2	0.024
Index Record		70.084

340 350 360

380

370

SCANNED, # 12

410

1

420

1

430

1

440

1

450

1

460

1

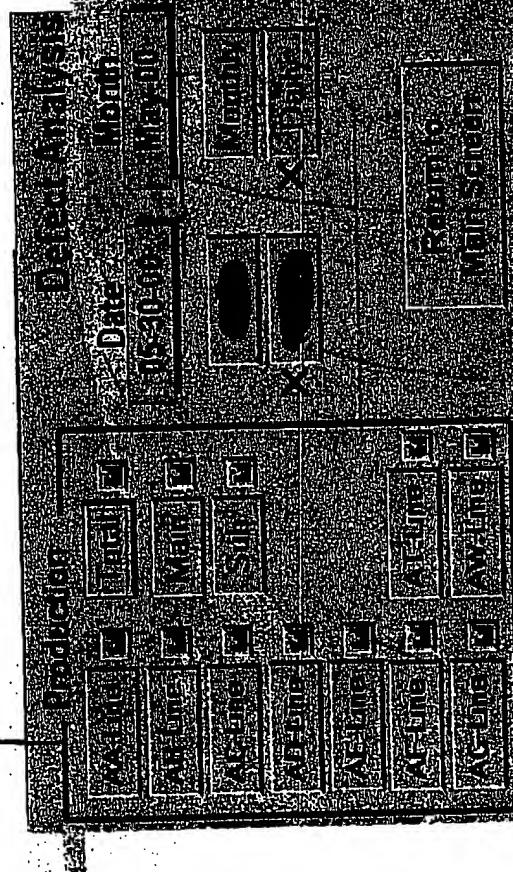
Machine No.	Inspected	Defect	Repair	Position	Prod	Date/Time
9350050200	AQ-01	Discrepancy [2] in rear mach. Fan	Connected		PROD	AE-07
9350050169	AQ-01	Discr. on [273] Paper back board	Put into the clamp		PROD	AE-12
9350050177	AQ-01	Harness out of the saddle; rear side mach base	Assy closed (female)		PROD	AC-LINE
9350050254	AQ-01	Incomplete fucked Female 'Dore	Realign		PROD	AV-LINE
9350050238	AQ-01	Loose nut paper back frame	Plmouted		PROD	AC-06
9350050220	AQ-01	W/W Duct fan			PROD	AC-01
9350050111	AQ-01	M/S ferrite power cord			PROD	AE-11
9350050252	AQ-01	M/S screw Duct fan [1]			PROD	AE-12
9350050252	AQ-01	M/S screw Duct fan [1]			PROD	AE-LINE
9350050202	AQ-01	M/S screw Duct fan bolt [1]			J-7	J-7
9350050248	AQ-01	M/S toner recycle bkt. Screws on leaf side			PROD	AE-10
9350050243	AQ-01	Mis-routed black hair Power supply			PROD	AE-09
9350050177	AQ-01	No display operation panel			PROD	AE-08
9350050233	AQ-01	No display operation panel			PROD	AE-07
9350050209	AQ-01	No power machine			PROD	AE-06
9350050205	AQ-01	SC 366 light stay on			PROD	AE-05

FIGURE 6

SCANNED, # 12

510

500



DAILY MFG. ACTIVITY STATUS

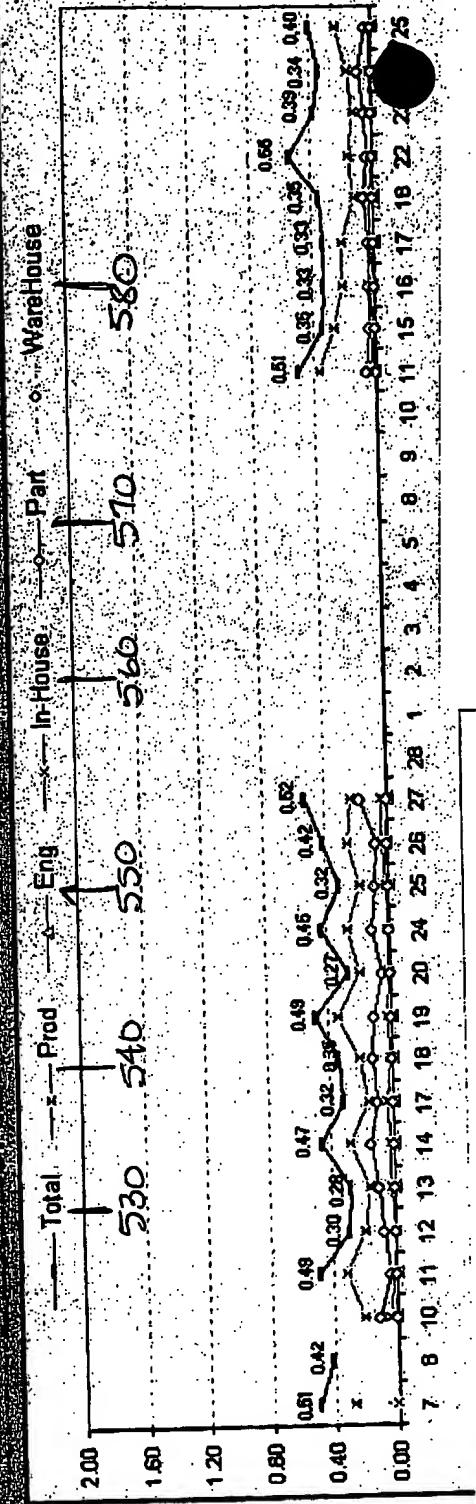
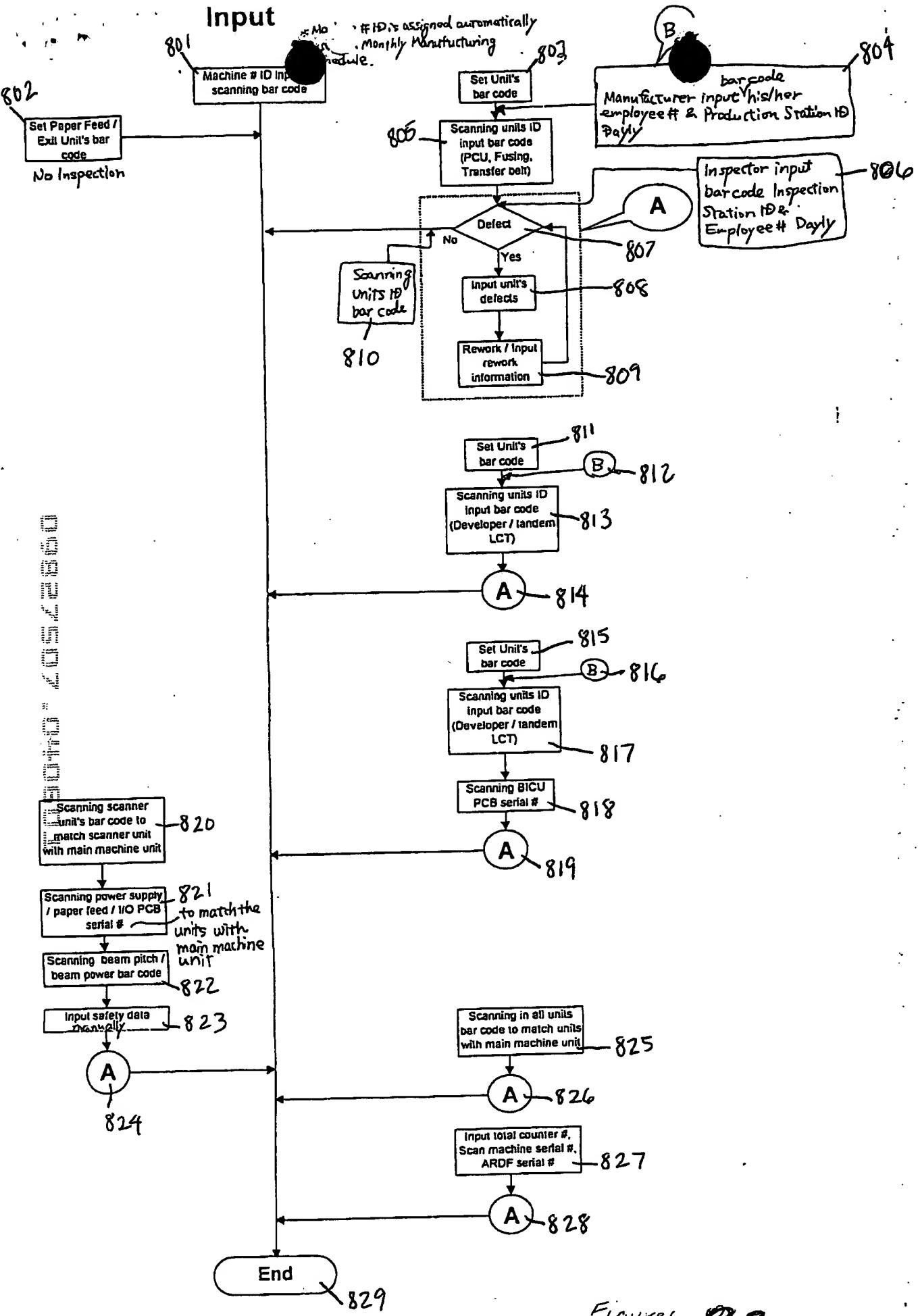


Figure 7

SCANNED, # 12

FIGURE 8

Date	Input	Total	QC Output	Total	Packing Output	Total	Work in Process	Total
5/25/00	95	95	100	100	102	102	82	82
5/24/00	95	95	100	100	102	102	88	88
5/23/00	96	96	105	105	115	115	95	95
5/22/00	82	82	78	78	57	57	114	114
5/18/00	94	94	85	85	86	86	89	89
5/17/00	91	91	97	97	115	115	81	81
5/16/00	94	94	90	90	60	60	105	105
5/15/00	86	86	90	90	94	94	71	71
5/11/00	93	93	85	85	82	5	79	79
5/10/00	65	7	73	75	1	74	75	73
5/9/00	91	91	91	85	85	84	3	72
5/8/00	73	73	73	70	70	81	3	65
5/5/00	62	62	61	64	64	1	63	73



Figures 10-9